

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4461-041	LOWER DOOR ASSY
1	1	D4469-1	OUTTER SKIN LOWER DOOR
2	1	D4470-041	AFT RIB ASSY
3	1	D4471-1	MID RIB
4	1	D4472-041	FWD RIB ASSY (LOWER DOOR)
5	1	D4473-041	SMALL RIB ASSY
6	1	D4475-041	SMALL RIB ASSY
7	1	D4476-041	SMALL RIB ASSY
8	1	D4477-041	SMALL RIB ASSY
9	1	D4478-041	INTERCOSTAL 1 ASSY (LOWER DOOR)
10	1	D4479-041	INTERCOSTAL 2 ASSY (LOWER DOOR)
11	1	D4480-041	INTERCOSTAL 3 ASSY (LOWER DOOR)
12	1	D4481-041	INTERCOSTAL 4 ASSY (LOWER DOOR)
13	1	D4482-041	INTERCOSTAL 5 ASSY (LOWER DOOR)
14	1	D4483-1	FWD CLOSEOUT PANEL (LOWER DOOR)
15	1	D4484-1	BOTTOM PANEL (LOWER DOOR)
16	1	D4485-1	LOWER CLOSEOUT PANEL
17	1	D4486-1	LOWER ACCESS PANEL
18	1	D4487-041	CLOSEOUT PANEL ASSY (LOWER DOOR)
19	1	D4488-5	ANGLE CLIP
20	1	D4490-3	SPLICE PLATE
21	1	D4494-041	UPPER BLOCK ASSY
22	1	D4521-1	DOUBLER (LOWER DOOR)
23	18	MS20426AD3-3	RIVET
24	24	MS20426AD4-6	RIVET
25	55	MS20470AD3-3	RIVET
26	30	MS20470AD4-5	RIVET
27	2	MS20470AD4-6	RIVET
28	1	MS20470AD4-11	RIVET
29	85	MS20600AD4W3	BLIND RIVET
30	14	MS20601AD4W3	CSK BLIND RIVET
31	2	MS21043-3	NUT
32	9	MS21059L3	NUTPLATE (10-32)
33	1	MS21069-08	ANCHOR NUT
34	6	MS24694-S56	SCREW
35	2	MS27039-1-14	SCREW
36	22	MS27039-0807	SCREW
37	22	NAS1149DN832J	WASHER
38	4	NAS1149D0332J	WASHER

PRELIMINARY A2
11.12.12 (AJS)

NOTES:

1) MATERIAL: N/A

2) FINISH: N/A

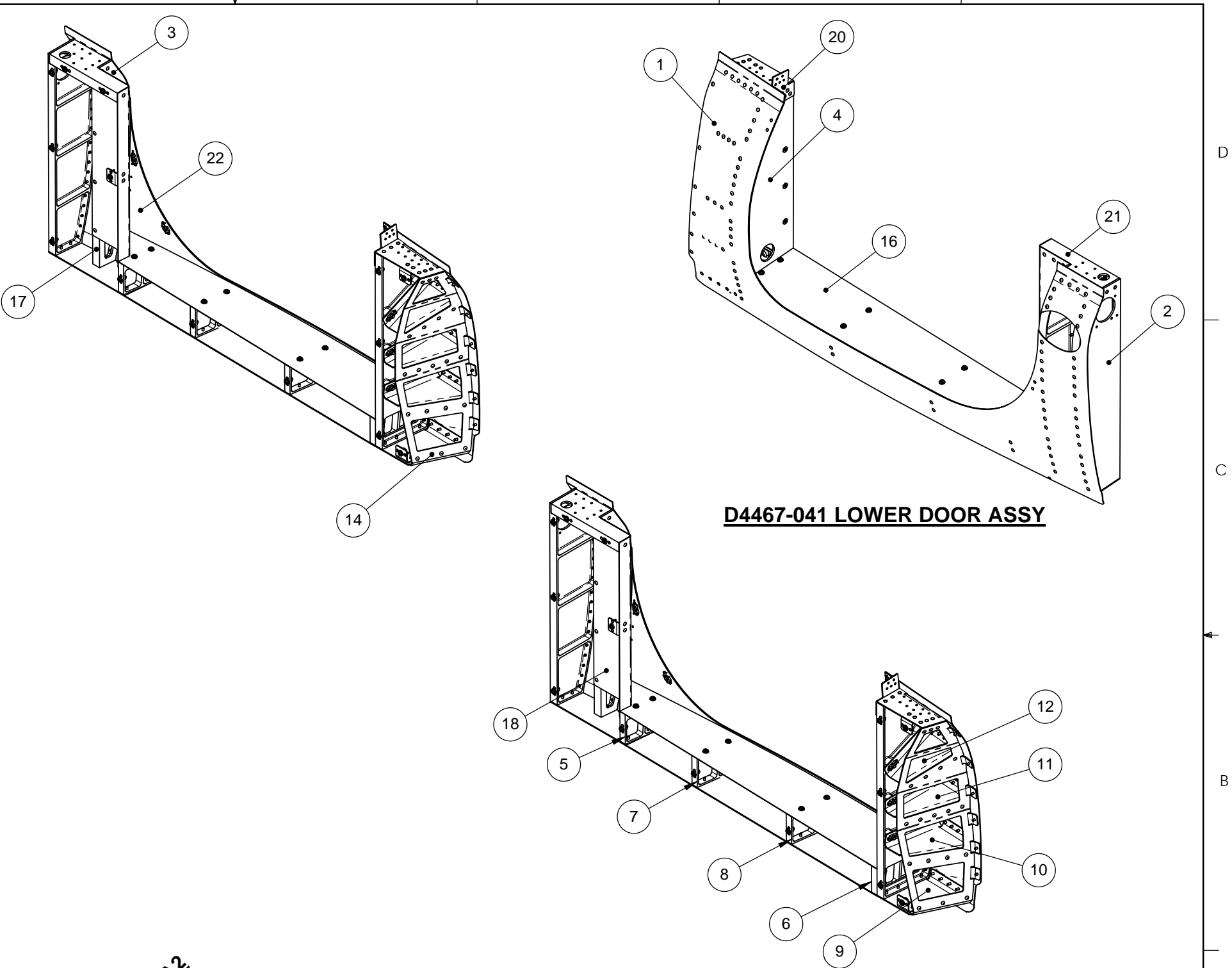
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

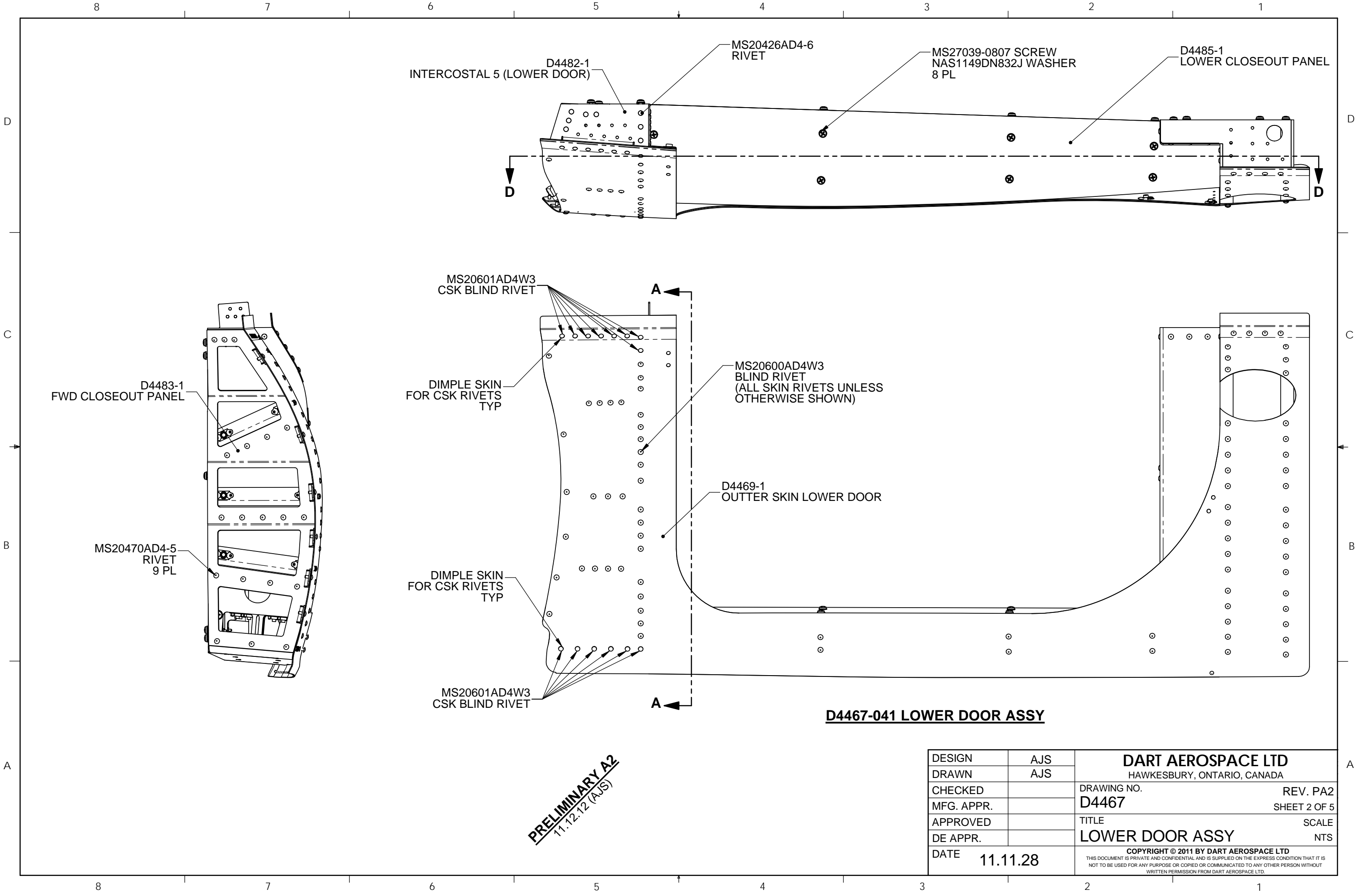
5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4467-041" USING FINE POINT PERMANENT INK MARKER

7) WEIGHT: 6.99 lbs



PA2	SHEET 5 ADDED, SECTION D-D ADDED. RIVETS AND NUTPLATES FOR ATTACHING DOUBLER ADDED.	AJS	11.12.12
PA1	PRELIMINARY	AJS	11.11.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4467	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		LOWER DOOR ASSY	NTS
DATE	11.11.28	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4467	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		LOWER DOOR ASSY	NTS
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